

FIG.1

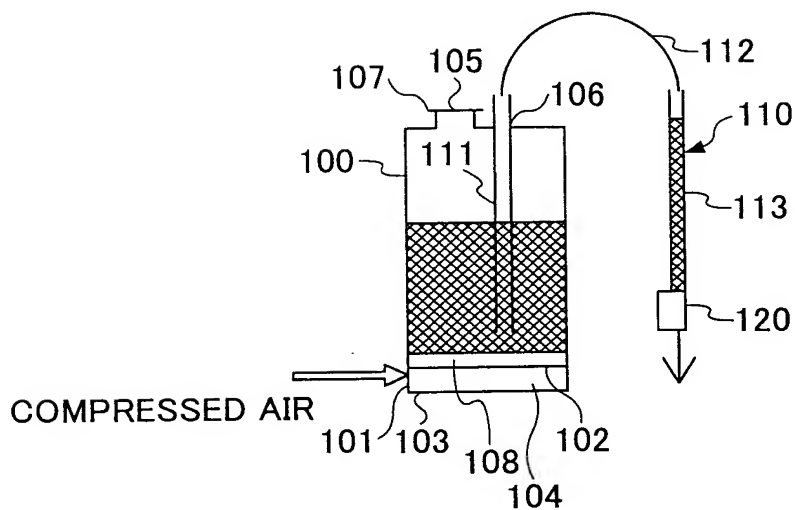


FIG.2

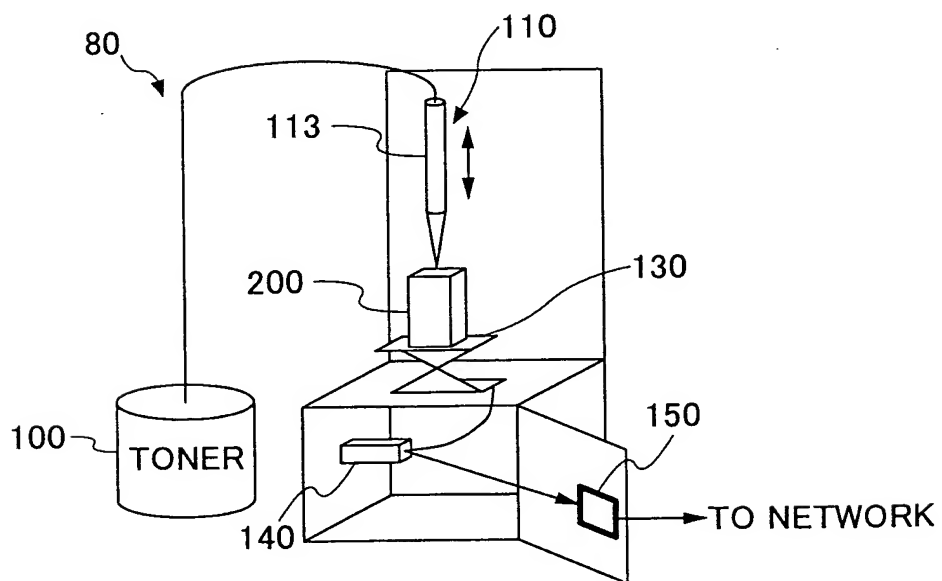


FIG.3

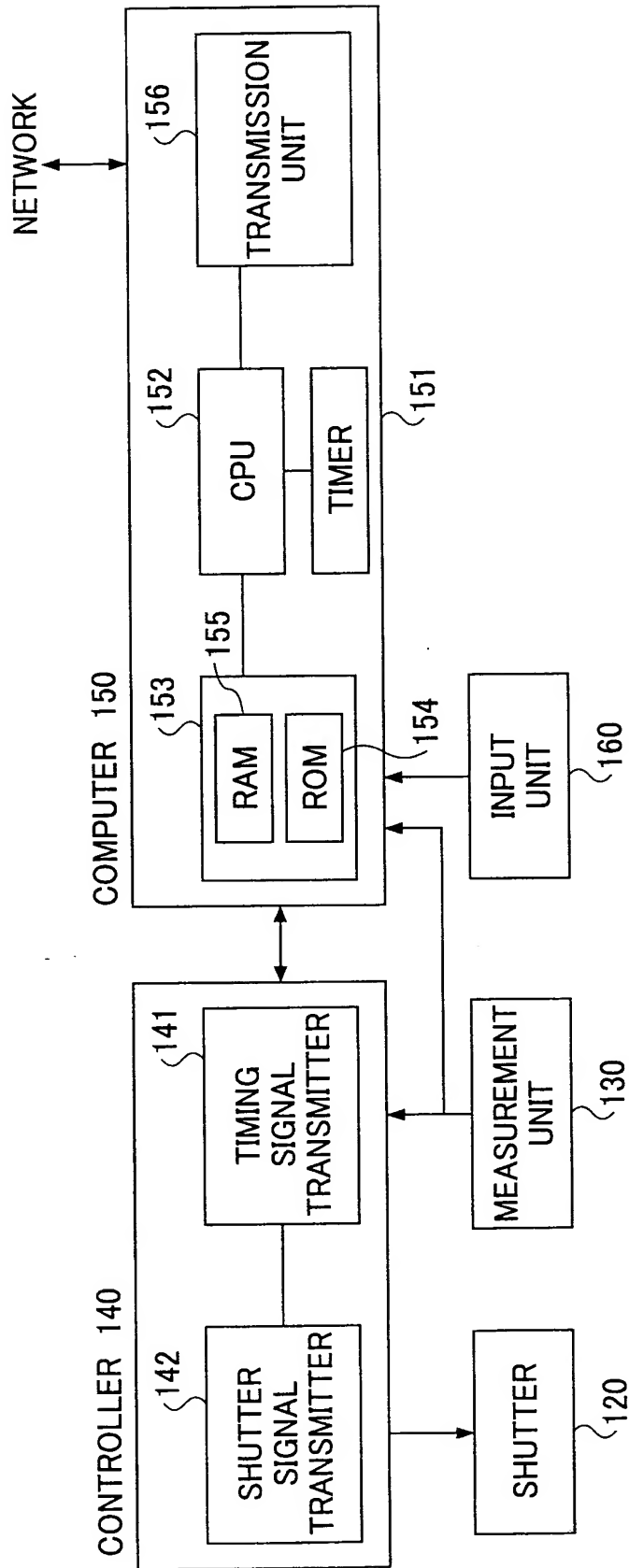


FIG.4

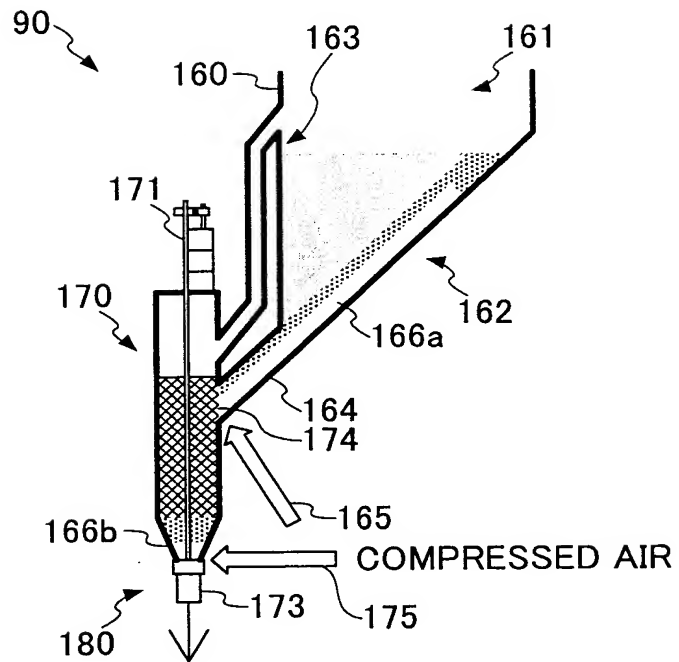


FIG. 5

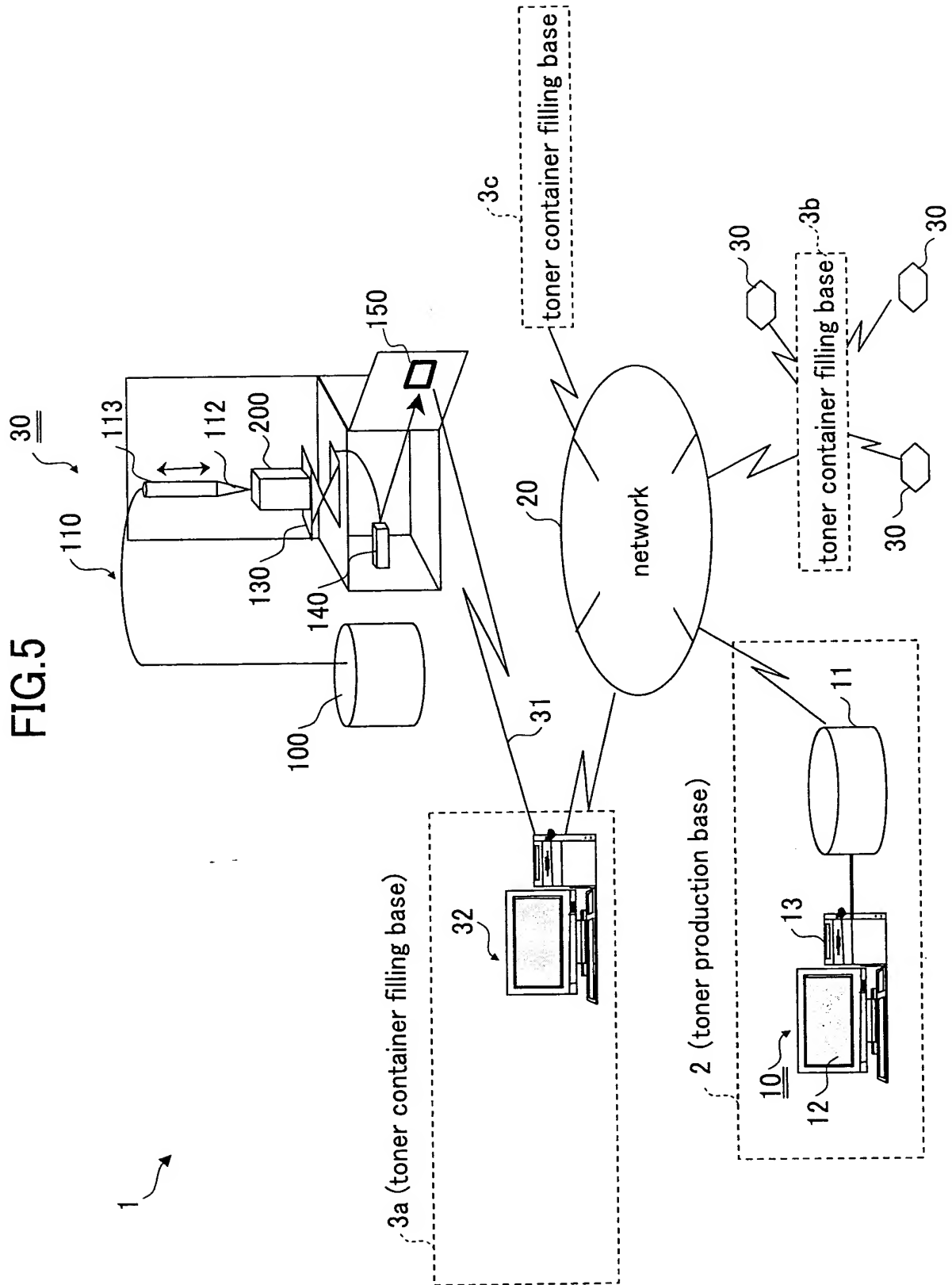


FIG.6

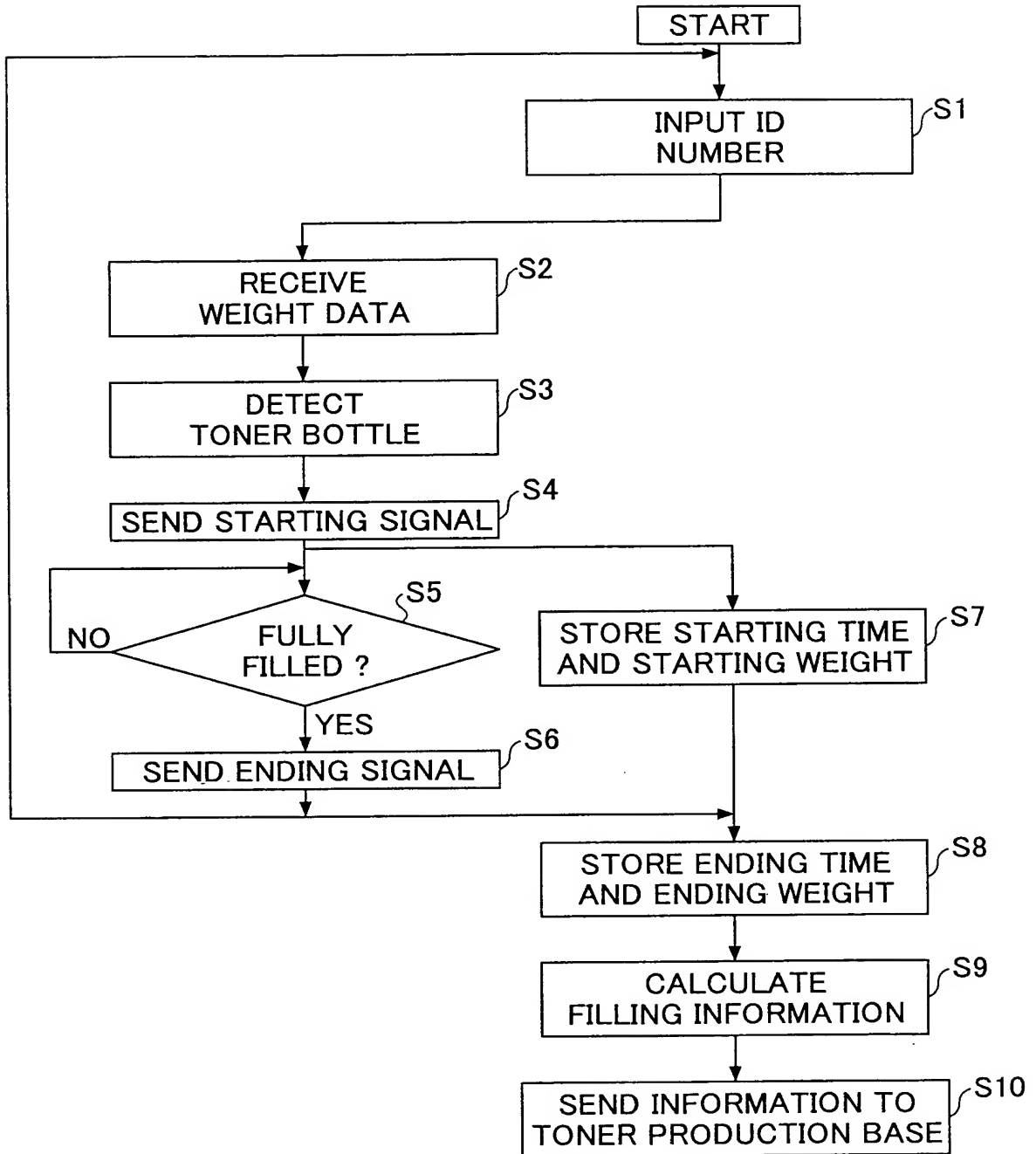


FIG.7A

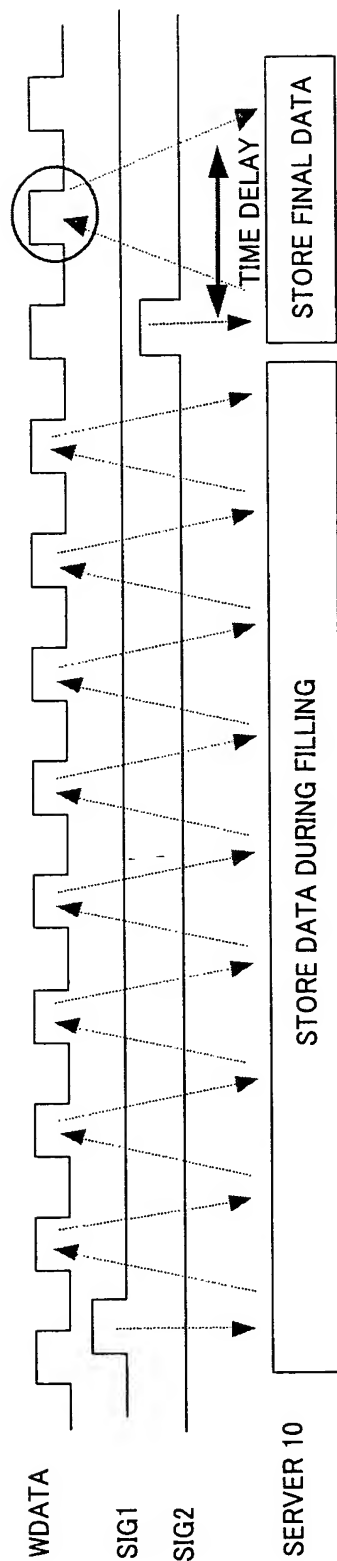


FIG.7B

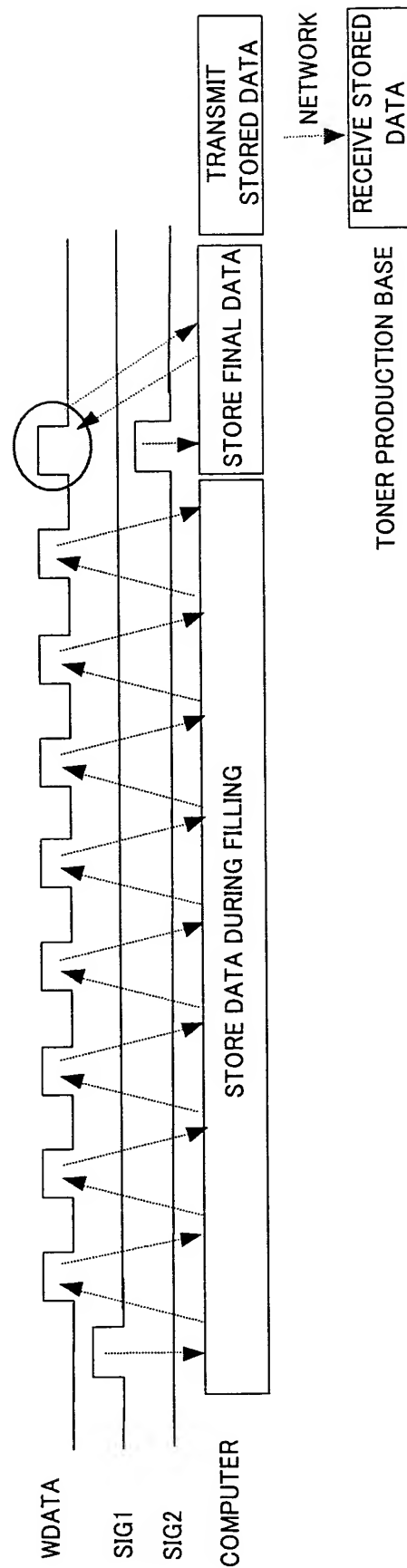


FIG.8B

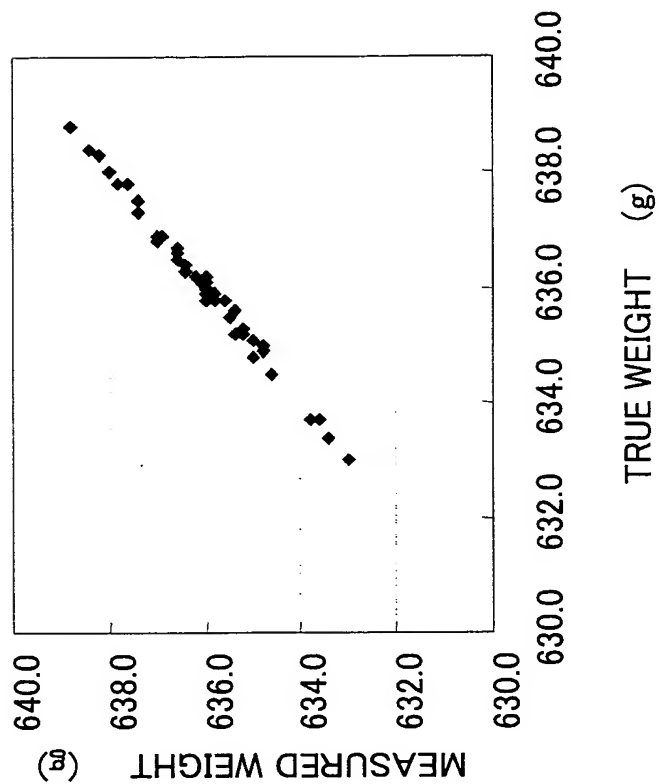


FIG.8A

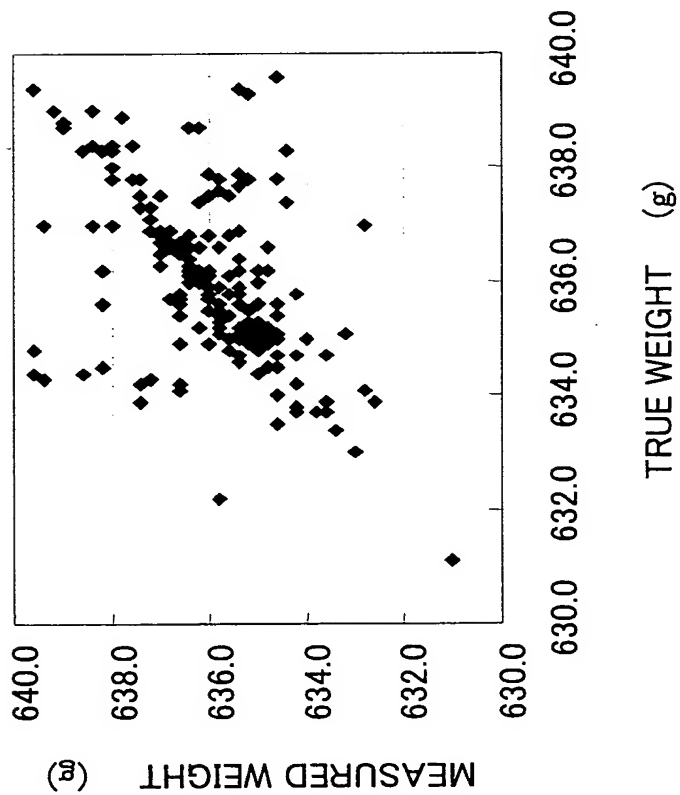


FIG.9

FILLER NO. XXXXXX

D/M/Y	BOTTLE ID	STARTING TIME	STARTING WEIGHT	ENDING TIME	ENDING WEIGHT	FILLING TIME	WEIGHT OF PUMPED TONER	TEMPERATURE	PRESSURE
	XXXXXXXX	XXXXXX	XXXXXX	XXXXXX	XXXXXX	XXXX	XXXX	XXX	XXXX

FIG.10

D/M/Y	FILLING BASE NO.	TOTAL NUMBER OF FILLERS	NUMBER OF FILLERS IN OPERATION	FILLER NO.1 (1)			FILLER NO.1 (2)			SUM			FILLER IN TROUBLE
				NUMBER OF BOTTLES	SUM OF PUMPED TONER	SUM OF PUMPED TONER	NUMBER OF BOTTLES	SUM OF FILLING TIME	SUM OF FILLING TIME	NUMBER OF BOTTLES	SUM OF PUMPED TONER	SUM OF FILLING TIME	
	xxxxxxxx	xxx	xxx	xxx	xxxxx	xxxxx	xxx	xxxxx	xxxxx	xxxxx	xxxxx	xxxxxxx	x,x

FIG.11

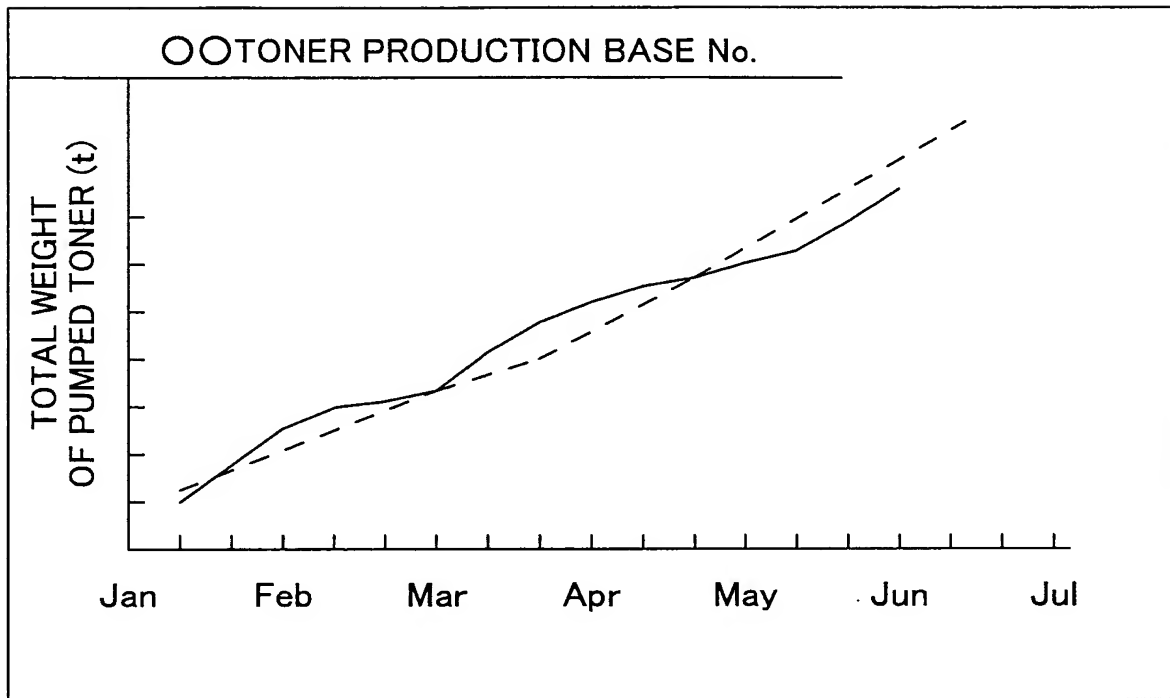


FIG.12

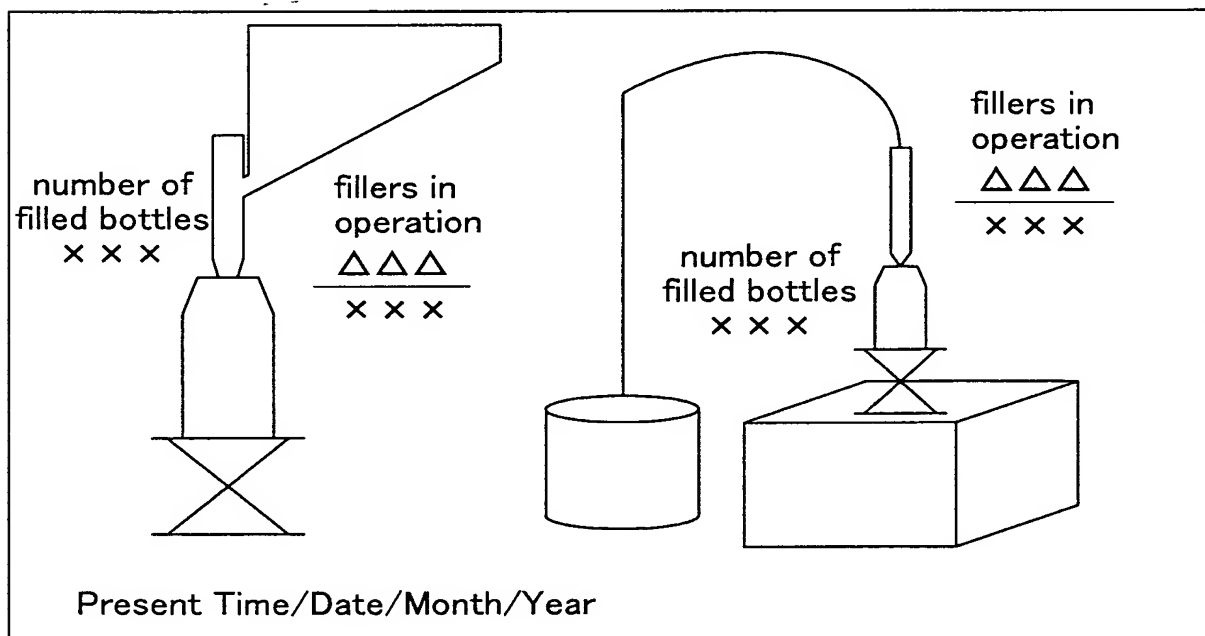


FIG. 13

